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Inventor(s): Mitsusuke Kyogoku and Takayuki Yamagishi

For: SEALING MECHANISM OF MULTI-CHAMBER LOAD-LOCKING DEVICE

Enclosed are:

- (X) One (1) formal sheet(s) of drawing.
- (X) A certified copy of a Japanese Patent Application No. 11-243598 filed August 30, 1999.
- (X) Return prepaid postcard.

## CLAIMS AS FILED

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Applicant(s) : Mitsusuke Kyogoku, et al.

For : SEALING MECHANISM OF MULTI-CHAMBER LOAD-LOCKING DEVICE

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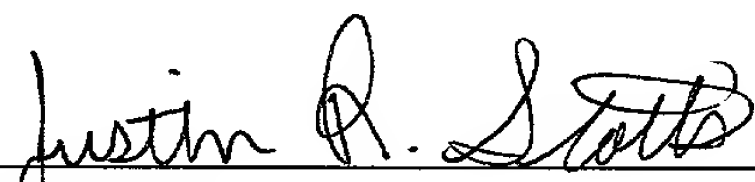
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**Sealing Mechanism of Multi-Chamber Load-Locking Device**Background of the Invention5     Field of the Invention

This invention relates to a vacuum chamber for semiconductor manufacturing and it particularly relates to a sealing mechanism of a load-locking chamber.

Description of the Related Art

10           To reduce the device area of a semiconductor-manufacturing device, in place of a transfer chamber, devices for which a load-locking chamber and a reactor chamber were constructed in three dimensions were introduced. These are devices in which, for example, a plate capable of moving vertically, which is provided inside a wafer transfer chamber, seals the opening of a load-locking chamber or a reactor chamber, which is  
15           provided in the upper part of the wafer transfer chamber, and causes a state of no airflow for both chambers.

When replacing a wafer, because the pressure within a load-locking chamber becomes atmospheric pressure and a transfer chamber is under vacuum, a plate is sucked into the transfer chamber under great force due to the pressure difference  
20           between them. When processing a wafer with a diameter of 200mm and if the diameter of the plate is approximately 300mm, this sucking force is approximately 700Kg.

Normally, to hold a plate against this sucking force, an electromagnetic brake is used. Because this brake uses friction, it is gradually worn away and periodic maintenance becomes necessary.

25           For manufacturing a wafer with a diameter of 300mm, the diameter of a plate must be enlarge to approximately 400mm, and the sucking force will reach approximately 1300Kg. To accommodate these changes, an electromagnetic brake will become larger and the frequency of maintenance work will increase.

Additionally, in a multi-chamber load-locking device for which a load-locking  
30           chamber is divided into two by the vertical motion of a plate, the plate receives a

sucking force in the reverse direction at two upper and lower sealing positions. As a result, the frequency of maintenance work including brake readjustment increases.

Further, a plate needs to move quickly to improve productivity. At the time of sealing, the plate, however, needs to slow down immediately before a sealing position to prevent particle contamination from an O-ring seal. Likewise, when the plate separates from the seal, it should move slowly and the moving speed should increase after the plate separates from the seal completely.

Thus, in a multi-chamber load-locking device, complex operation control such as change in moving speeds, operation of a brake, and maintenance become necessary.

Consequently, an object of this invention is to provide, with simple construction, a maintenance-free multi-chamber load-locking device which is equipped with an automatic motion control mechanism for a plate.

#### Summary of the Invention

To achieve the above-mentioned object, this invention comprises structures described below. In an embodiment of the present invention, a multi-chamber load-locking device is placed between a loading station which places a wafer cassette which houses semiconductor wafers, and a transfer chamber which conveys the semiconductor wafers. The device's chamber space is divided into two by the vertical motion of a plate which comprises sealing structures with which the chamber space is selectively divided into two by contacting the plate and a state of no airflow is caused. A cylindrical cam is provided with the same axis as that of the chamber; and a rotary actuator is connected dynamically with the cylindrical cam. Accordingly, the turning moment of the rotary actuator is converted to the vertical thrust of the axis and in that the plate rises and descends.

Preferably, the groove is threaded so that the moving speed decreases immediately before the plate contacts the sealing surface and the plate is locked in a state of rest when it contacts the sealing surface.

In an embodiment, sealing structures are formed by O-rings.

The multi-chamber load-locking device of the present invention can be used with various devices for transferring wafers between zones having different pressures.



transition section for connecting the upper horizontal section and the intermediate section, and (V) a lower transition section for connecting the lower horizontal section and the intermediate section, The moving speed of the plate decreases immediately before sealing the upper chamber and the lower chamber with the plate when the cam follower is in the upper transition section and the lower transition section, respectively; the plate is locked upon sealing the upper chamber and the lower chamber when the cam follower is in the upper horizontal section and the lower horizontal section, respectively; and the plate moves vertically at a rate when the cam follower is in the intermediate section.

Additionally, the device may further comprises a vertical beam provided in parallel to the axis of the cam cylinder, and a sliding support which is affixed to the support cylinder and slides on the beam when the support cylinder moves vertically.

For purposes of summarizing the invention and the advantages achieved over the prior art, certain objects and advantages of the invention have been described above. Of course, it is to be understood that not necessarily all such objects or advantages may be achieved in accordance with any particular embodiment of the invention. Thus, for example, those skilled in the art will recognize that the invention may be embodied or carried out in a manner that achieves or optimizes one advantage or group of advantages as taught herein without necessarily achieving other objects or advantages as may be taught or suggested herein.

Further aspects, features and advantages of this invention will become apparent from the detailed description of the preferred embodiments which follow.

#### Brief Description of the Drawings

These and other features of this invention will now be described with reference to the drawings of preferred embodiments which are intended to illustrate and not to limit the invention.

Figures 1 (a) and 1 (b) are partial cross sections of a load-locking device according to this invention, and Figure 1 (c) is a developed view of a cam groove.



### Detailed Description of the Preferred Embodiment

This invention is explained referring to the figures in the following:

Figure 1 is a partial cross section of a multi-chamber type of load-locking device  
5 according to this invention.

The device according to this invention is placed between a loading station (not shown) which places a wafer cassette which houses semiconductor wafers 9 and a transfer chamber (not shown) which conveys the semiconductor wafers 9, is provided at a limiting point of the vertical motion of the plate 2 in a load-locking chamber 1 in  
10 which chamber space is divided into two by a vertical motion of the plate 2, comprises sealing means (12, 13) by which chamber space is divided into two by a vertical motion of the plate 2 and the chamber space is selectively divided into two by contacting the plate and a state of no airflow is caused, a cylindrical cam 3 which is provided downward with the same axis as the axis of the load-locking chamber 1 and has a  
15 groove 17 threaded at the stated angle, a cylinder 4 which is linked with the axis 7 of the load-locking chamber and encircles the cylindrical cam 3, a cam follower 5 which is fixed around the lower end of the cylinder 4 and is set into the groove 17 and a rotary actuator 6 which is connected with the cylindrical cam 3, and which is characterized in that the cylindrical cam 3 rotates by the turning moment of the rotary actuator 6, the  
20 cam follower 5 moves upwards or downwards while sliding along the groove 17 and according to these movements the plate 2 rises and descends as well..

A bellows 8 is provided around the axis 7 which is located outside the load-locking chamber 1 to prevent particle contamination from the outside air. On the front and back sides of the plate 2, a supporting means 14 for loading the semiconductor  
25 wafers 9 is provided.

Figure 1(a) shows a sealing position where the plate 2 is at the lowest position and seals a sealing surface 13. The load-locking chamber 1 is divided into two chambers (15, 16). The two chambers have no airflow. Semiconductor wafers 9 are brought in via a gate valve 11 from a load station to the second chamber 16. At this time, a pressure  
30 within the second chamber is atmospheric pressure. A gate valve 10 of the first chamber 15 is shut and the air is exhausted by a vacuum pump (not shown). At this time, force

generated by a pressure difference between two chambers acts in the direction from the second chamber to the first chamber. The first chamber 15 is connected to the transfer chamber (not shown). As shown in the figure, the volume in the first chamber is greater than that in the second chamber.

5           Figure 1(b) shows a position where the plate 2 is at the highest position and seals the sealing surface 13. As a result, the load-locking chamber 1 is divided into two chambers (15, 16). The two chambers have no airflow. Semiconductor wafers 9 are brought in via the gate valve 10 from the load stations to the first chamber 15. At this time, a pressure within the first chamber 16 is atmospheric pressure. The gate valve 11  
10           of the second chamber is shut and the air is exhausted by a vacuum pump (not shown). At this time, force generated by a pressure difference between the two chambers acts in the direction from the first chamber to the second chamber. The second chamber 16 is connected with the transfer chamber (not shown). As shown in the figure, the volume in the second chamber is greater than that in the first chamber.

15           O-rings are preferably used for the sealing surfaces (12, 13), but other sealing means can also be used.

            Figure 1(c) is a developed view of a groove threaded in the cylindrical cam 3. The groove comprises five portions. In other words, this groove comprises a flat self-locking range (a), a speeding-up or slowing-down range (b) with a changing slope, a  
20           range (c) with the stated slope moving at a fixed speed, a slowing-down or speeding-up range (d) with a changing slope and a self-locking range (e). One end of the cam follower 5 sets into this groove. The cam follower 5 is fixed around the lower end of the cylinder 4. The cylindrical cam 3 rotates by the rotary actuator 6 and the cam follower 5 moves while sliding or rotating within this groove.

25           A locus of the cam follower 5 is linked to the vertical motion of the plate 2. When the cam follower 5 is in the range (a), the plate 2 is sealed at the lowest position (Figure 1(a)). In this position, the gate valve 11 opens and a processed wafer is replaced with an unprocessed wafer. At this time, the cam follower 5 is in the self-locking range (a) and is set against the force involving the plate 2 by the pressure difference. As the  
30           cylindrical cam 3 rotates by the rotary actuator 6, the cam follower 5 passes the range (b) and gradually begins rising and the plate 2 gradually leaves the sealing surface 13



and begins rising. The cam follower is next in the range (c) and continues rising at a fixed speed and the plate 2 also rises at a fixed speed. When the cam follower approaches the range (d), the plate 2 is at the position immediately before the upper limit of the sealing surface 12 and slowly reduces its moving speed. When the cam follower reaches the range (e), the plate 2 contacts the sealing surface 12 and is self-locked (Figure 1(b)). At this position, the gate valve 10 opens and a processed wafer is replaced with an unprocessed wafer. At this time, the cam follower 5 is in the self-locking range (e) and is against the force involving the plate 2 by a pressure difference.

When the plate 2 descends from the highest position, the movements become entirely opposite to those movements described above.

When the cam follower 5 is in the range (e), the plate 2 is sealed at the highest position (Figure 1(b)). At this position, the gate valve 10 opens and a processed wafer is replaced with an unprocessed wafer. At this time, the cam follower 5 is in the self-locking range (e) and is against the force involving the plate 2 by a pressure difference. As the cylindrical cam 3 rotates by the rotary actuator 6, the cam follower 5 passes the range (d) and gradually begins descending and the plate 2 gradually leaves the sealing surface 12 and begins descending. The cam follower is in the range (c) and continues descending at a fixed speed and the plate 2 also descends at a fixed speed. When the cam follower approaches the range (b), the plate 2 is at the position immediately before the lowest sealing surface 13 and slowly reduces its moving speed. When the cam follower reaches the range (a), the plate 2 contacts the sealing surface 13 and is self-locked (Figure 1(a)). At this position, the gate valve 11 opens and a processed wafer is replaced with an unprocessed wafer. At this time, the cam follower 5 is in the self-locking range (a) and is against the force involving the plate 2 by a pressure difference.

In an embodiment, the length of (a) and the length of (e) are substantially the same, and the length of (b) and the length of (d) are substantially the same. The ratio of (a)/(b)/(c) may be approximately 1/2/10, for example. The angle of slope ( $\alpha$ ) of the range (c) may be 20-30 degree (for example, 28 degree). The vertical distance the cam follower travels may be approximately 12 cm, for example. The width of the groove may be approximately 3.5 cm, for example. The length of the groove may be shorter than the circumference of the cylindrical cam. The cylindrical cam and the cam

follower may be made of stainless steel or carbon steel (S45C), especially Indent treated carbon steel (Indent L·SL-(BL)).

Further, the cam follower may be provided in an inner cylinder positioned inside the cylindrical cam, instead of the outer cylinder positioned outside the cylindrical cam in Figures 1(a) and 1(b).

In addition, in order to secure the plate 2 evenly along each of the circumferential sealing surfaces 12 and 13, a beam 20 provided in parallel to the cylindrical cam 3, and a sliding support 21, which is affixed to the cylinder 4 and slides on the beam 20, can effectively be used.

[The efficacy of this invention]

In a mechanism that converts the rotational motion of a rotary actuator into the vertical motion of a plate by a cylindrical cam, by optimizing the shape of a groove threaded in the cylindrical cam, complex speed control and brake readjustment have become unnecessary.

Additionally, in a sealing position of the plate, a mechanism of holding the plate in a state of rest against the force generated by a pressure difference between the chambers can be provided.

It will be understood by those of skill in the art that numerous and various modifications can be made without departing from the spirit of the present invention. Therefore, it should be clearly understood that the forms of the present invention are illustrative only and are not intended to limit the scope of the present invention.

WHAT IS CLAIMED IS:

1. A multi-chamber load-locking device for transferring wafers between a first-pressure area and a second-pressure area, said device having an interior divided into (i) an upper chamber and (ii) a lower chamber, both of which are for transferring  
5 wafers at the second pressure, and (iii) an intermediate section located between the upper chamber and the lower chamber, which is for loading/unloading wafers at the first pressure, said device comprising a divider plate having an upper side and a lower side, both of which are for temporarily supporting wafers, said plate moving reciprocally between an upper position and a lower position, wherein

10 when the plate is at the upper position, the plate divides and seals the upper chamber from the intermediate section and the lower chamber, wherein the upper chamber is at the second pressure while the intermediate section and the lower chamber are at the first pressure, whereby wafers at the upper side of the plate are transferred between the first-pressure area and the second-pressure area via the upper chamber, and

15 when the plate is at the lower position, the plate divides and seals the lower chamber from the intermediate section and the upper chamber, wherein the lower chamber is at the second pressure while the intermediate section and the upper chamber are at the first pressure, whereby wafers at the lower side of the plate are transferred between the first-pressure area and the second-pressure area via the lower chamber,

20 said device further comprising:

a cylindrical cam structure co-axially connected to said plate, wherein said plate moves between the first position and the second position by rotation of the cylindrical cam structure; and

a rotary actuator for rotating the cylindrical cam structure.

25 2. The device as claimed in Claim 1, wherein said cam structure comprises a cam cylinder having a cam groove which rotates with the rotary actuator, and a support cylinder having a cam follower which support cylinder is attached to the plate and does not rotate, wherein the cam follower is fitted in the cam groove and moves vertically when the cam groove rotates, said support cylinder being provided inside or  
30 outside the cam cylinder.

3. The device as claimed in Claim 2, wherein the cam groove has a shape threaded into five sections constituted by (I) an upper horizontal section for locking the plate at the upper position, (II) a lower horizontal section for locking the plate at the lower position, (III) a an intermediate section for moving the plate at a predetermined rate, (IV) an upper transition section for connecting the upper horizontal section and the intermediate section, and (V) a lower transition section for connecting the lower horizontal section and the intermediate section,

wherein the moving speed of the plate decreases immediately before sealing the upper chamber and the lower chamber with the plate when the cam follower is in the upper transition section and the lower transition section, respectively; the plate is locked upon sealing the upper chamber and the lower chamber when the cam follower is in the upper horizontal section and the lower horizontal section, respectively; and the plate moves vertically at a rate when the cam follower is in the intermediate section.

4. The device as claimed in Claim 2, further comprising a vertical beam provided in parallel to the axis of the cam cylinder, and a sliding support which is affixed to the support cylinder and slides on the beam when the support cylinder moves vertically.

5. The device as claimed in Claim 1, wherein each of the upper chamber and the lower chamber has a sealing surface where the upper chamber and the lower chamber are sealed with the plate, said sealing surface being formed by an O-ring.

6. The device as claimed in Claim 1, wherein the first pressure is an atmospheric pressure, and the second pressure is a reduced pressure.

7. The device as claimed in Claim 1, which is adapted to be disposed between a loading station which places a wafer cassette accommodating semiconductor wafers, and a transfer chamber which conveys the semiconductor wafers, wherein the intermediate section is connected to the loading station, and the upper chamber and the lower chamber are connected to the transfer chamber.

8. In a multi-chamber load-locking device which is placed between a loading station which places a wafer cassette which houses semiconductor wafers, and a transfer chamber which conveys said semiconductor wafers, and in which lock-loading

device chamber space is divided into two chambers by the vertical motion of a plate which contacts air-tightly a sealing surface of each of the two chambers,

5 wherein the improvement comprises a cylindrical cam provided with the same axis as that of said chamber; and a rotary actuator dynamically connected with said cylindrical cam, wherein the turning moment of said rotary actuator is converted into the vertical thrust of said axis and said plate rises and descends.

9. The improvement as claimed in Claim 8, wherein the cam has a groove threaded so that the moving speed decreases immediately before the plate contacts said sealing surface and said plate is locked in a state of rest when it contacts the sealing surface.

10. The improvement as claimed in Claim 8, wherein the sealing surface is an O-ring.

## Sealing Mechanism of Multi-Chamber Load-Locking Device

### Abstract of the Disclosure

5 In a multi-chamber load-locking device which is placed between a loading station which places a wafer cassette which houses semiconductor wafers and a transfer chamber which conveys the semiconductor wafers and in which lock-loading device chamber space is divided into two by the vertical motion of a plate, a device which comprises: sealing means by which the chamber space is selectively divided into two by contacting the plate and a state of no airflow is caused; a cylindrical cam provided with the same axis as that of the chamber; and a rotary actuator dynamically connected with 10 the cylindrical cam, wherein the turning moment of the rotary actuator is converted into the vertical thrust of the axis and the plate rises and descends.

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